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- (71) Applicant: **WOCKHARDT LIMITED** [IN/IN]; Wockhardt Towers, Bandra-Kurla Complex, Bandra (East), Mumbai 400 051, Maharashtra (IN).
- (71) Applicants and  
(72) Inventors: **JAWEED MUKARRAM, Siddiqui, Mohammed** [IN/IN]; Wockhardt Ltd., L-1, MIDC, Chikalthana, Aurangabad 431 210, Maharashtra (IN). **MERWADE, Aravind, Yekanathsa** [IN/IN]; Wockhardt Ltd., L-1, MIDC, Chikalthana, Aurangabad 431 210, Maharashtra (IN). **KHAN, Anjum, Reyaz** [IN/IN]; Wockhardt Ltd., L-1, MIDC, Chikalthana, Aurangabad 431 210, Maharashtra (IN).
- (74) Common Representative: **WOCKHARDT LIMITED; SESH, Ramesh**, Wockhardt Towers, Bandra-Kurla Complex, Bandra (East), Mumbai 400 051, Maharashtra (IN).
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(54) Title: A NOVEL PROCESS FOR THE MANUFACTURE OF (+)-(S)-CLOPIDOGREL BISULFATE FORM-I

(57) Abstract: The present invention relates to a novel process for the manufacture of blood-platelet aggregation inhibiting agent. In particular, the present invention is directed to a process for the manufacture of Methyl-(+)-(S)- $\alpha$ -(2-chlorophenyl)-6,7-dihydrothieno[3,2-c]pyridine-S-(4H)acetate bisulfate Form-I.